



Start-Up & Shut Down Procedure: D7E Track-Type Tractors

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Operator/Inspector _____ Date _____ Time _____
 Serial Number _____ Machine Hours _____

Was procedure step completed properly?	✓	Evaluator Comments
Always read and understand the OMM before operating		

STARTING THE MACHINE...

Turn the battery disconnect switch to ON		
Engage the parking brake.		
Adjust seat, fasten seat belt.		
Make sure all implements are grounded.		
Move transmission control lever into neutral.		
Verify the attachment control levers into HOLD.		
Make sure all personnel are clear of machine.		
Set the throttle control to LOW IDLE.		
Turn the key start switch to ON for Monitor self test.		
Turn the key start switch to START position to start the engine.		

MACHINE WARM-UP...

Allow machine to warm-up for 5 minutes at low idle.		
Cycle implement controls to allow oil to circulate through all cylinders and lines.		
Check gauges and display frequently.		

MOVING THE MACHINE...

Make sure area is clear.		
Raise all lowered implements.		
Depress travel control pedal all the way down.		
Release parking brake.		
Move transmission control to desired direction.		
Release travel control pedal and check for proper operation.		

MACHINE SHUT DOWN...

Park machine on smooth, level area.		
Set the parking brake.		
Lower all hydraulic implements.		
Move engine speed control to LOW IDLE and run 5 minutes.		
Turn key start switch to OFF and remove key.		
Turn battery disconnect switch to OFF position.		
Dismount machine using 3-point contact.		
Conduct post-operation walkaround inspection.		

*Further Details: Reference the D7E Operation and Maintenance Manual, SEBU8200

[HTTP://SAFETY.CAT.COM/CHECKLISTS](http://SAFETY.CAT.COM/CHECKLISTS)

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