



# Start-up & Shut Down Procedures: Track Buncher/Harvester

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Operator/Inspector \_\_\_\_\_

Date \_\_\_\_\_

Time \_\_\_\_\_

Was procedure step completed properly?	✓	Evaluator Comments
<b>Always read and understand the OMM before operating</b>		
<b>STARTING THE MACHINE</b>		
Turn the battery disconnect switch to ON (if equipped)		
Engage the parking brake		
Adjust seat, adjust mirrors, fasten seat belt		
Ensure all implements are grounded		
Move the attachment control levers to NEUTRAL		
Ensure all personnel are clear of machine		
Sound horn		
Use ether start aid switch if necessary (per OMM)		
Turn key start switch to ON		
Perform startup test or observe monitoring system self-test (if applicable)		
Turn key start switch to START. Crank engine		
<b>MACHINE WARM UP</b>		
Allow machine to warm up (per OMM)		
Latch hydraulic lockout switch/lever (activate all machine hydraulic functions)		
Engage and disengage attachment controls to help speed warm-up of hydraulic components		
Cycle all controls to allow warm oil to circulate through all hydraulic cylinders and lines		
Perform service brake, and parking brake operation checks (per OMM by machine model)		
Check gauges, indicators, and action light frequently		
<b>MOVING THE MACHINE</b>		
Ensure area is clear		
Raise all lowered implements		
Release the parking brake		
Press track pedals to move machine in forward or reverse direction and to steer		
<b>MACHINE SHUT DOWN</b>		
Park the machine on smooth level area		
Set parking brake		
Lower all hydraulic implements		
Run engine at low idle for 5 minutes to allow engine to cool		
Unlatch hydraulic lockout switch/lever, (deactivates machine hydraulic functions)		
Turn key start switch to OFF and remove key		
Dismount machine using 3-point contact		
Remove disconnect switch key if parking for extended period (per OMM)		
Conduct post-operation walk-around inspection		

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<http://safety.cat.com/checklists>